

STRATUS XTTM

EXTERIOR FLAT 5201XX

Exterior Siding & Trim Paint

Built to protect your home or building from our Pacific Northwest weather, Stratus XT is a 100% acrylic exterior coating with good color retention and durability. Formulated for our climate, Stratus XT is ideal for use on any commercial or residential building year round. Easy to apply by brush, roller, or sprayer, Stratus XT is suitable for most exterior substrates including wood, concrete, stucco, and manufactured siding. Designed to withstand climate shifts from extreme heat to high humidity, Stratus XT is a versatile exterior coating available in Flat, Velvet, and Satin sheens.

	PRODUCT	INFORMATION
Resin:	Acrylic	Weight Per Gallon: 11.4 lbs.
Color Range:	White and Custom Tints	Solids by Weight: $53\% \pm 2\%$
Finish:	<5 @ 85° Gloss Level 1	Solids by Volume: $35\% \pm 2\%$
Drying Time:	To Touch: 1 hour	Recommended Film Wet: 4-5 mils.
(70° F. & 50% R.H.)	To Recoat: 2 hours	Thickness: Dry: 1.5 – 2 mils.
Clean Up:	Water	Practical Coverage: 250 – 400 Sq. Ft. Per Gallon
Sizes:	Gallons, Fives	VOC: <50 g/L*
	eep Neutral	*Maximum VOC content for non-tinted paint base is less than 50 g/L
	20125 520140	(40 CFT 59.406). VOC content may increase after tinting product.
REGULATORY COMPLIA	NCE	
Architectural and Industrial N South Coast Air Quality Mana	laintenance Coating (AIM - EPA) gement District (SCAQMD)	GreenSeal GS-11 Standard MPI #10
California Air Resources Boar		
SURFA	CE PREPARATION	RECOMMENDED PRIMERS
ieneral:		Concrete, ph Surfacer Alkali Resistant Primer 620011
All surfaces must be firm, dry and cleaned free of loose paint, dust, dirt,		Stucco, and
pil, grease, wax, chalk, rust, mildew or any other contamination or		Masonry:
condition that would adversely affect the performance of the coating.		Concrete Kril Int/Ext Block Filler 481011
De-gloss shiny surfaces by lightly sanding†. Repair cracks and fill oids.		Block:
<i>†See warning for existing lead-based paint under Precautions.</i>		Wood: All Durness Int/Ext Stein Pleaking Drimer 470011
lew Surfaces:		Wood: All Purpose Int/Ext Stain Blocking Primer 470011 Alkyd Wood Bond Exterior Primer 670011
ollow general surface preparation guidelines. New concrete or stucco		· AIKYU WUUU DUIU EXLEITUI FIIITET 070011
nust cure for 30 days prior t	o coating. Moisture content should be less	
han 12 % as measured with a moisture meter and the pH should be		Ferrous Metal, Acrimetal DTM Low Sheen Primer/Finish 310210
etween 7 and 11. Remove al	l laitance and efflorescence before priming	Galvanized All Purpose Int/Ext Stain Blocking Primer 470011
vith the appropriate primer.		Metal, or
Previously Painted Surfaces	:	Aluminum:
follow general surface preparation guidelines. Remove loose or failing		Gypsum All Purpose Int/Ext Stain Blocking Primer 470011
paint and spot prime bare areas or entire surface with the appropriate		Wallboard: ph Surfacer Alkali Resistant Primer 620011
primer. Hard, glossy surfaces may require sanding and/or a bonding		
primer.		
Surface and air temperatures should be between 35°F and 95°F during application. Humidity should be below 80%. Surface temperature should be at least 5°F above dew point. Do not paint if temperatures are expected to		OTHER PRIMERS MAY BE APPROPRIATE. CONTACT MILLER PAINT FOR MORE INFORMATION.
		Spraying and Backrolling recommended on new flat work. To avoid lap marks,
trop below 35°F.	o not paint il temperatures are expected to	maintain a wet edge. Keep product from freezing.
	APPLICATION	THINNING
Brush: Nylon/Polyes		Apply at can consistency. If thinning is necessary to maintain
	Nap Synthetic Cover	workability, do not exceed one-half pint of water per gallon. Stir
irless Spray: .017"021	TIP SIZE	product thoroughly.
VARNING! If you scrape, san		u may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUS
VARNING! If you scrape, san SERIOUS ILLNESS, SUCH AS	BRAIN DAMAGE, ESPECIALLY IN CHILDREN.	PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approve
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Never pour leftover coating down any sink or drain – use up material on the job or seal can and store safely for future use. Do not incinerate closed containers. For specific disposal or recycle guidelines, contact your local waste management agency or district. Please re-use or recycle.